

**SAFETY DATA SHEET****1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER****1.1 Product identifier**

**Product name** FORCH 2K-SPEED PU-PLASTIC ADHESIVE ANTHRACITE K151 63 G  
**Synonyms** 2K-SPEED PU-PLASTIC ADHESIVE ANTHRACITE K151 • 6660 2300 - ARTICLE NUMBER

**1.2 Uses and uses advised against**

**Uses** ADHESIVE • SEALANT

**1.3 Details of the supplier of the product**

**Supplier name** FORCH AUSTRALIA PTY LTD  
**Address** 2 Forward St, Gnangara, WA, 6077, AUSTRALIA  
**Telephone** (08) 9303 9113  
**Fax** (08) 9303 9114  
**Email** [shop@forch.com.au](mailto:shop@forch.com.au)  
**Website** <https://www.forch.com.au/>

**1.4 Emergency telephone numbers**

**Emergency** (08) 9303 9113  
**Emergency** 0413 550 330; 0424 135 792

**2. HAZARDS IDENTIFICATION****2.1 Classification of the substance or mixture**

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

**Physical Hazards**

Not classified as a Physical Hazard

**Health Hazards**

Skin Corrosion/Irritation: Category 2  
Skin Sensitisation: Category 1  
Serious Eye Damage / Eye Irritation: Category 2A  
Acute Toxicity: Inhalation: Category 4  
Respiratory Sensitisation: Category 1  
Specific Target Organ Toxicity (Single Exposure): Category 3 (Respiratory Irritation)  
Carcinogenicity: Category 2  
Specific Target Organ Toxicity (Repeated Exposure): Category 1

**Environmental Hazards**

Not classified as an Environmental Hazard

**2.2 GHS Label elements**

**Signal word** DANGER

**Pictograms**



#### Hazard statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H372	Causes damage to organs (respiratory tract) through prolonged or repeated exposure if inhaled.

#### Prevention statements

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.

#### Response statements

P302 + P352	IF ON SKIN: Wash with plenty of water.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P321	Specific treatment is advised - see first aid instructions.
P362 + P364	Take off contaminated clothing and wash it before reuse.

#### Storage statements

P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

#### Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.
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#### 2.3 Other hazards

No information provided.

### 3. COMPOSITION/ INFORMATION ON INGREDIENTS

#### 3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
DIPHENYLMETHANE DIISOCYANATE (MDI)	101-68-8	202-966-0	10 to 20%
ISOCYANIC ACID, POLYMETHYLENEPOLYPHENYLENE ESTER	9016-87-9	618-498-9	10 to 20%
BENZENE,1,1'-METHYLENEBIS[4-ISOCYANATO, HOMOPOLYMER	25686-28-6	500-040-3	1 to 10%
REACTION MASS OF 4,4'-METHYLENEDIPHENYL DIISOCYANATE AND O-(P-ISOCYANATOBENZYL)PHENYL ISOCYANATE	-	-	1 to 10%
ADDITIVE(S)	-	-	Remainder

### 4. FIRST AID MEASURES

#### 4.1 Description of first aid measures

<b>Eye</b>	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
<b>Inhalation</b>	If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.
<b>Skin</b>	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
<b>Ingestion</b>	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Rinse mouth out with water and give plenty of water to drink.

**First aid facilities**      Eye wash facilities and safety shower should be available.

**4.2 Most important symptoms and effects, both acute and delayed**

May cause sensitisation by inhalation and skin contact. Individuals with pre-existing respiratory impairment (eg asthmatics) or known sensitivities to isocyanates should avoid exposure.

**4.3 Immediate medical attention and special treatment needed**

Treat symptomatically.

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**5. FIRE FIGHTING MEASURES**

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**5.1 Extinguishing media**

Dry agent, carbon dioxide or water fog. Prevent contamination of drains and waterways.

**5.2 Special hazards arising from the substance or mixture**

Combustible. May evolve toxic gases (carbon/ nitrogen oxides, isocyanates, cyanides, hydrocarbons) when heated to decomposition.

**5.3 Advice for firefighters**

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

**5.4 Hazchem code**

None allocated.

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**6. ACCIDENTAL RELEASE MEASURES**

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**6.1 Personal precautions, protective equipment and emergency procedures**

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

**6.2 Environmental precautions**

Prevent product from entering drains and waterways.

**6.3 Methods of cleaning up**

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

**6.4 Reference to other sections**

See Sections 8 and 13 for exposure controls and disposal.

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**7. HANDLING AND STORAGE**

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**7.1 Precautions for safe handling**

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

**7.2 Conditions for safe storage, including any incompatibilities**

Store in a cool, dry, well ventilated area, removed from incompatible substances, direct sunlight, moisture, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation and fire protection systems.

**7.3 Specific end uses**

No information provided.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1 Control parameters

#### Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Isocyanates, (pol-) (as-NCO)	SWA [Proposed]	--	0.0001	--	--
Isocyanates, (pol-), (as-NCO)	SWA [Proposed]	--	0.0001	--	--
Isocyanates, all (as-NCO)	SWA [AUS]	--	0.02	--	0.07

### Biological limits

No biological limit values have been entered for this product.

### 8.2 Exposure controls

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

### PPE

<b>Eye / Face</b>	Wear splash-proof goggles.
<b>Hands</b>	Wear Viton® or nitrile gloves.
<b>Body</b>	Wear coveralls.
<b>Respiratory</b>	Where an inhalation risk exists, wear a Type A (Organic vapour) respirator. If cutting or sanding with potential for dust generation, wear a Type A-Class P1 (Organic gases/vapours and Particulate) respirator. If spraying, with prolonged use, or if in confined areas, wear an Air-line respirator.



## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

Appearance	BLACK PASTE
Odour	CHARACTERISTIC ODOUR
Flammability	COMBUSTIBLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	1.21
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

## 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

## 10.2 Chemical stability

Stable under recommended conditions of storage.

## 10.3 Possibility of hazardous reactions

Hazardous polymerisation is not expected to occur.

## 10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources. Avoid exposure to moisture.

## 10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), alcohols, amines, heat and ignition sources. Reacts with water or moisture, generating carbon dioxide, which may cause container rupture.

## 10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, isocyanates, cyanides, hydrocarbons) when heated to decomposition.

# 11. TOXICOLOGICAL INFORMATION

## 11.1 Information on toxicological effects

**Acute toxicity** Harmful if inhaled. Acute exposure may result in nausea, vomiting, abdominal pain, diarrhoea, dizziness and drowsiness.

### Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
DIPHENYLMETHANE DIISOCYANATE (MDI)	2200 mg/kg (mouse)	--	178 mg/m <sup>3</sup> (rat)
ISOCYANIC ACID, POLYMETHYLENEPOLYPHENYLENE ESTER	> 2000 mg/kg (rat) (AICIS)	> 9400 mg/kg (rabbit) (AICIS)	0.49 mg/L/4 hours (rat) (AICIS) (dust/mist)

<b>Skin</b>	Contact may result in irritation, redness, rash and dermatitis.
<b>Eye</b>	Contact may result in irritation, lacrimation, pain and redness.
<b>Sensitisation</b>	May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Exposure to low concentrations of isocyanates may cause asthma-like symptoms, including tightness of the chest, coughing, wheezing and shortness of breath.
<b>Mutagenicity</b>	Insufficient data available to classify as a mutagen.
<b>Carcinogenicity</b>	Suspected of causing cancer.
<b>Reproductive</b>	Insufficient data available to classify as a reproductive toxin.
<b>STOT - single exposure</b>	Over exposure may result in mucous membrane irritation of the respiratory tract, coughing, dizziness, drowsiness, nausea and at high levels breathing difficulties with asthma-like symptoms, including wheezing and shortness of breath.
<b>STOT - repeated exposure</b>	May cause damage to lungs/respiratory system through prolonged or repeated inhalation exposure.
<b>Aspiration</b>	Not classified as causing aspiration.

# 12. ECOLOGICAL INFORMATION

## 12.1 Toxicity

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

## 12.2 Persistence and degradability

No information provided.

## 12.3 Bioaccumulative potential

No information provided.

## 12.4 Mobility in soil

No information provided.

## 12.5 Other adverse effects

Avoid contamination of drains and waterways.

### 13. DISPOSAL CONSIDERATIONS

#### 13.1 Waste treatment methods

<b>Waste disposal</b>	For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information if disposing of large quantities (if required). Prevent contamination of drains and waterways as aquatic life may be threatened and environmental damage may result.
<b>Legislation</b>	Dispose of in accordance with relevant local legislation.

### 14. TRANSPORT INFORMATION

#### NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
<b>14.1 UN Number</b>	None allocated.	None allocated.	None allocated.
<b>14.2 Proper Shipping Name</b>	None allocated.	None allocated.	None allocated.
<b>14.3 Transport hazard class</b>	None allocated.	None allocated.	None allocated.
<b>14.4 Packing Group</b>	None allocated.	None allocated.	None allocated.

#### 14.5 Environmental hazards

Not a Marine Pollutant.

#### 14.6 Special precautions for user

**Hazchem code** None allocated.

### 15. REGULATORY INFORMATION

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

<b>Poison schedule</b>	Classified as a Schedule 6 (S6) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
<b>Classifications</b>	Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).
<b>Inventory listings</b>	<b>AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)</b> All components are listed on AIIC, or are exempt.

### 16. OTHER INFORMATION

<b>Additional information</b>	<p>ISOCYANATES: Asthma sufferers, respiratory impaired or previously sensitised individuals are advised to avoid all exposure to isocyanates. Please note that products containing isocyanates often require the preparation of safe working procedures before product is used.</p> <p>EPOXY - PHENOXY RESINS AND POLYURETHANES: Where spray painting with two or more component epoxy resins or polyurethane paints is undertaken, an employee shall wear a air-line respirator, full length chemically resistant coveralls and gloves. Further, if an individual is to enter an enclosed booth where a vapour or gas curing process is occurring, an air-line respirator is required. Once cured, these resins are considered non toxic.</p> <p>PERSONAL PROTECTIVE EQUIPMENT GUIDELINES: The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.</p>
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**HEALTH EFFECTS FROM EXPOSURE:**

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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